
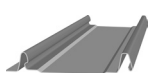
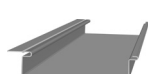


Use this chart to find approximate material usage and finished panel widths for SSQ II™, SSH™, and SSR™ profiles. To determine the coil width needed, add material usage to your desired finished panel width.

PANEL PROFILE	MATERIAL USAGE	MINIMUM PANEL WIDTH (MILLIMETERS)	MAXIMUM PANEL WIDTH (MILLIMETERS)	PANEL PROFILE	MATERIAL USAGE	MINIMUM PANEL WIDTH (MILLIMETERS)	MAXIMUM PANEL WIDTH (MILLIMETERS)
 SS100	76.2mm	SSQ: 334.94	SSQ: 620.33	 SS150	101.6mm	SSQ: 322.56	SSQ: 655.13
		SSH: 282.58	SSH: 595.33			SSH: 263.53	SSH: 595.33
		SSR: 282.58	SSR: 441.33			SSR: 282.58	SSR: 428.63
 SSQ200	147.6mm	SSQ: 308.61	SSQ: 603.25	 SSQ210A	155.6mm	SSQ: 308.61	SSQ: 603.25
 SS450	104.8mm	SSQ: 308.61	SSQ: 610.54	 SS450SL	111.1mm	SSQ: 322.56	SSQ: 647.7
		SSH: 266.7	SSH: 603.25			SSH: 266.7	SSH: 603.25
		SSR: 279.4	SSR: 403.2			SSR: 231.78	SSR: 403.23
 SSQ550	130.2mm	SSQ: 311.15	SSQ: 609.6	 SSQ675	155.6mm	SSQ: 304.8	SSQ: 612.78
 FF100	103mm	SSQ: 306.04	SSQ: 643.64	 FF150	135mm	SSQ: 304.8	SSQ: 632.39
		SSH: 273.05	SSH: 582.83			SSH: 257.18	SSH: 595.33
		SSR: 282.58	SSR: 447.68			SSR: 288.93	SSR: 428.63
 TRQ250	143mm	SSQ: 352.43	SSQ: 636.83	 SSQ275	165mm	SSQ: 306.04	SSQ: 629.24
 FWQ100	100mm	SSQ: 304.8	SSQ: 552.45	 FWQ150	127mm	SSQ: 288.93	SSQ: 551.01

Visit newtechmachinery.com for your machine's minimum/maximum allowable coil and finished panel widths.