

MATERIAL USAGE GUIDE FOR ROOF PANEL PROFILES

Use this chart to find approximate material usage and finished panel widths for SSQ II™, SSH™, and SSR™ profiles. To determine the coil width needed, add material usage to your desired finished panel width.

PANEL PROFILE	MATERIAL USAGE	MINIMUM PANEL WIDTH	MAXIMUM PANEL WIDTH	PANEL PROFILE	MATERIAL USAGE	MINIMUM PANEL WIDTH	MAXIMUM PANEL WIDTH
 SS100	3"	SSQ: 13.19"	SSQ: 24.44"	 SS150	4"	SSQ: 12.69"	SSQ: 25.81"
		SSH: 11.13"	SSH: 23.38"			SSH: 10.38"	SSH: 23.38"
		SSR: 11.13"	SSR: 17.38"			SSR: 11.125"	SSR: 16.88"
 SSQ200	5-13/16"	SSQ: 12.13"	SSQ: 23.75"	 SSQ210A	6-1/8"	SSQ: 12.13"	SSQ: 23.75"
 SS450	4-1/8"	SSQ: 12.13"	SSQ: 24.06"	 SS450SL	4-3/8"	SSQ: 12.69"	SSQ: 25.5"
		SSH: 10.5"	SSH: 23.75"			SSH: 10.5"	SSH: 23.75"
		SSR: 11"	SSR: 15.88"			SSR: 9.13"	SSR: 15.88"
 SSQ550	5-1/8"	SSQ: 12.25"	SSQ: 24"	 SSQ675	6-1/8"	SSQ: 12"	SSQ: 24.13"
 FF100	4-1/16"	SSQ: 12.06"	SSQ: 25.31"	 FF150	5-5/16"	SSQ: 12"	SSQ: 24.94"
		SSH: 10.75"	SSH: 22.88"			SSH: 10.13"	SSH: 23.38"
		SSR: 11.13"	SSR: 17.63"			SSR: 11.38"	SSR: 16.88"
 TRQ250	5-5/8"	SSQ: 13.88"	SSQ: 25.06"	 SSQ275	6-1/2"	SSQ: 12.06"	SSQ: 24.81"
 FWQ100	4"	SSQ: 12"	SSQ: 21.75"	 FWQ150	5"	SSQ: 11.38"	SSQ: 21.69"

Visit newtechmachinery.com for your machine's minimum/maximum allowable coil and finished panel widths.