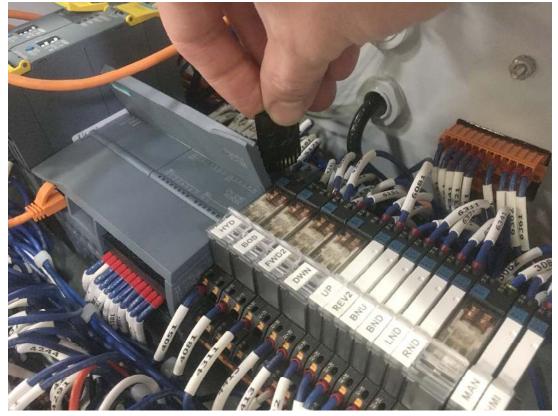
INSTRUCTIONS FOR UPDATING THE UNIQ CONTROLLER SOFTWARE FROM V1 TO V2

Part 1 – Update the PLC

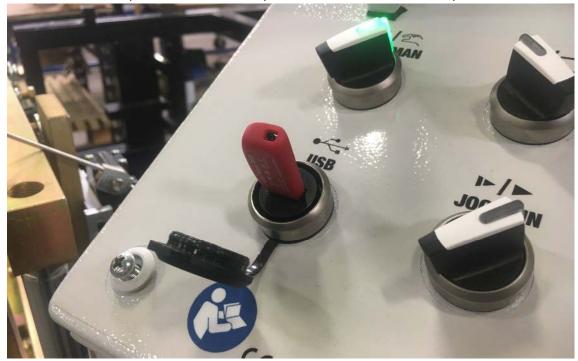
- 1. Turn off the machine by rotating the power disconnect on the right side of the control panel.
- 2. Loosen the two screws at the bottom corners of the control panel and open the door.
- 3. Insert the SD card provided into the card slot of the PLC.



- 4. Turn the machine on by rotating the power disconnect.
- 5. After about 30 seconds, the RUN/STOP light should be steady yellow and the MAINT light should be flashing.
- 6. Turn the machine off by rotating the power disconnect.
- 7. Remove the SD card.
- 8. Turn the machine back on by rotating the power disconnect.
- 9. The lights will flash again. When the RUN/STOP light is steady green the programming is complete.
- 10. Close the control panel door and replace the screws.

Part 2 – Update the Touchscreen

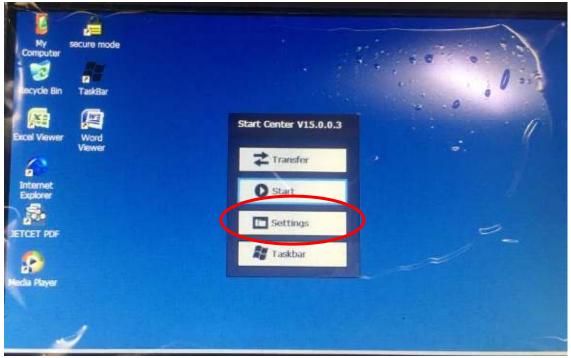
1. Insert the USB drive provided into the USB port on the front of the control panel.



- 2. Move the AUTO/MAN switch to AUTO if it is not already in that position.
- 3. Press the Home button, then Settings, then Exit HMI.

and the second	1 - Contraction				Default Stop Af	ter Last Part:
Fraction Ft/In	Fraction Inches	Decimal Ft/In	Decimal Inches	Metric	Yes	Nó
nable Slitter:		Slit Offset:		And the second second		
Yes	No	3 ft	1 7	in .	Machine Lengt	
				16	11 ft 1	0 15 in
Shear Delay:	2.00	(1-30 s)			How to set	
	<u> </u>	(1-30 s)				

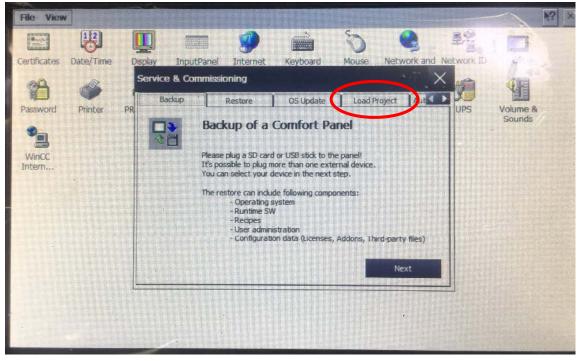
4. Press Settings.



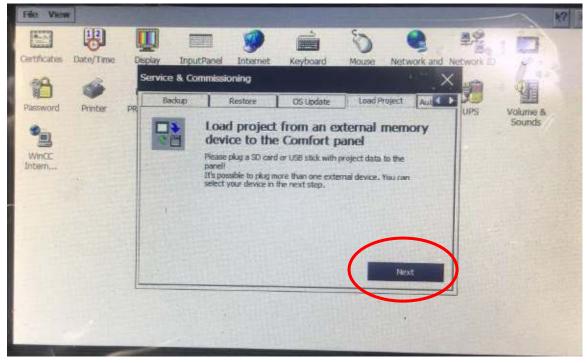
5. Double-tap Service & Commissioning.

binnin W	VTime Display	InputPanel	Internet Options	Keyboard	S Mouse	Network and Dial-up Co			¥? ×
Password Pri Password Intern	nter PROFINET	Regional Settings	ScreenSaver.	Service & Commissio	System	Transfer	UPS	Volume & Sounds	

6. Press the Load Project tab.



7. Press the Next button.



File View		in the second	1 - Silver			-	Contraction of the second		NY NY
	巴	Q		9		0		±2%	1
Certificates	Date/Time	Display	InputPanel	Internet	Keyboard	Mouse	Network and	Network ID	P-
12	4	Load	from external	memory de	ivice		• • •	×	1
Password	Printer	PR AC	cessible devices:					UPS	Volume &
			come (yame		Device T				Sounds
Wincc		-	torage Card USB	-	US8 Disk				
Intern									
1911									
				in Est	La Ala		Refresh		
			Scanning ended.	-		Charles Inter	-		
			Selected device of		GB, used: 50.444	up, free: 7.2	1 GB		
		- 1		the state of	Ner	ĸt	Cancel		
		-	X ALESS				Statistics -		
							*		

8. Press Storage Card USB in order to highlight it, then press Next.

9. Press on the file listed in order to highlight it, then press Next.

File View			N? ×
	🛄 📰 🥔 🚔 🚫 😫 💱		
Certificates Date/Time	The second se	OP	
19A 💰	Load from external memory device X	4	
Password Printer	UNEO 2 1 1.HMI (TP700 Confort Cuidoar)	Volume &	-6
9-	Error Crenditer to Coandi Collibrari	Sounda	
Wincc			
Inbern			
A DELLAR TO			
- Carling Hotorow	Details		ALC:
			allie a
1. Salatant			1200
	Next Cancel		
A TO A PORT OF A PORT	A DESCRIPTION STATE OF THE PARTY OF THE PARTY OF THE		AT T

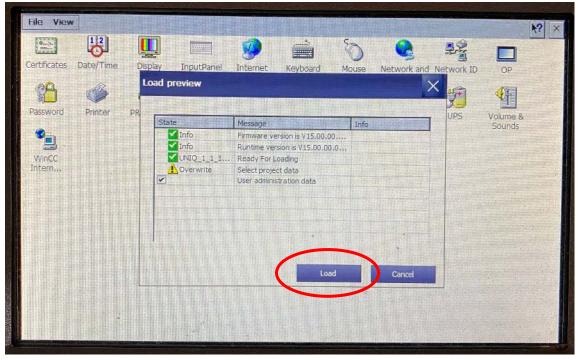
10. The following screen will appear asking to upgrade the firmware. Check the two boxes shown and press Load. A pencil eraser works well for pressing the small check boxes. (Note – it will still be possible to go back to Version 1 even after the upgrade.)

File View		in the second		N? ×
Certificates Date/Time	Display InputPanel	Internet Keyboard	Mouse Network and	Network ID OP
0A	Load preview	and a division of the	>	
Password Printer	PR			UPS Volume &
WINCC Internation	State Infe UNIO 2 1 1 UDgrade Over write	Rucitine upgrade Firmvare upgrade Select project data User administration data		Sounds

11. Press Yes on the next window.

File View						<u> *?</u> ×
Certificates	Dabe/Time	Display	InputPanel Internet Keyboard	Mouse Network	and Network ID	00
89	1	and the second second	rian acternal memory device		×	4F
Password	Printer	PR Project	Update OS Image	×	UPS	Volume & Sounds
WHOC Intern			This action will update your pane mage. Installed increases and control pan kept. All other data will be deleted! The system will be deleted! The system will be deleted! The system will be deleted! Do you want to Undate now? Yos No	nel settings will be comatically after the		Source .

12. Press the Load button.



13. Once it's finished loading the program, the touchscreen will restart. Verify that the version numbers in the bottom of the screen are correct.



14. If the USB drive and SD card were from New Tech Machinery, please mail them back in the stamped, addressed envelope provided. If you used the USB drive and SD card that were inside the control panel then put them back for later use.